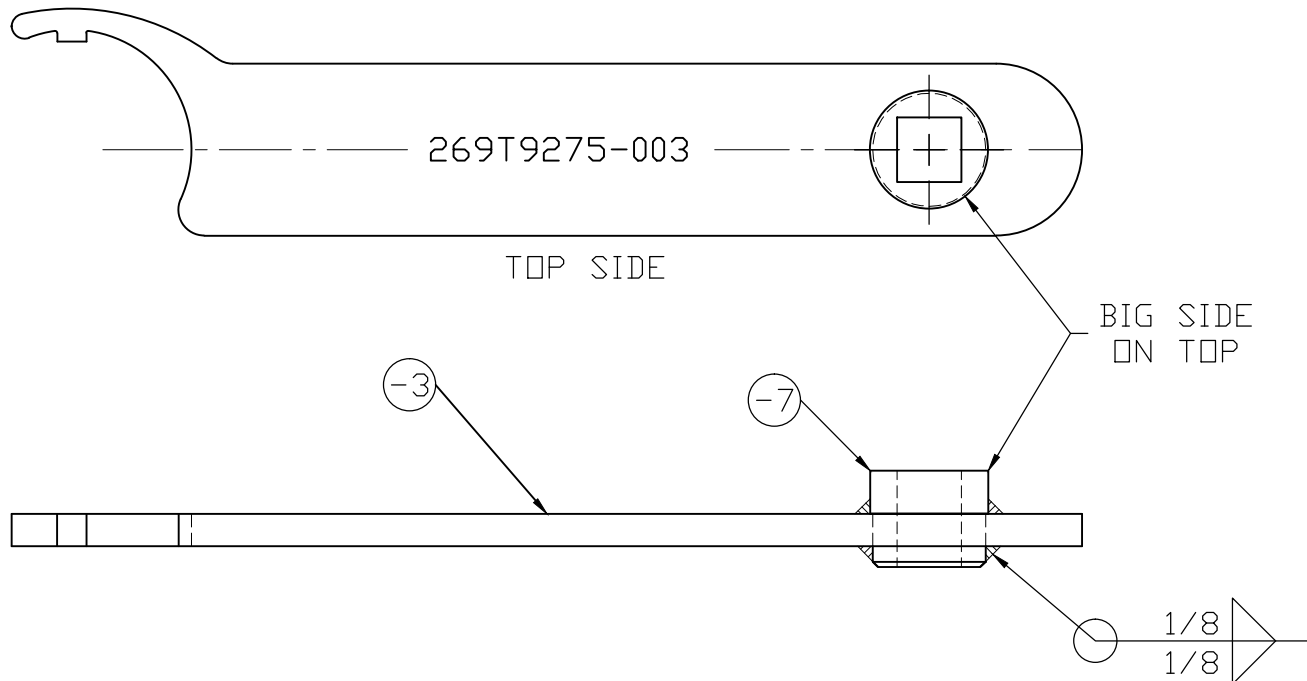


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	THRU HOLE IN -3 REDUCED TO Ø.656, SHEET ADDED FOR -7.	1/27/04		
2	ADDED EDM DWG. & CHANGED -3 HOLE & -7 SOC. TOL. FROM +.010.	5/29/07	WP	GE
3	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERALS, ADDED SHEET 1 FOR ASSY. VIEW, ADDED R/S VIEW FOR P/N -3.	6/8/09	RJC	
4	CH'D BOM INFORMATION -3, DELETED .310 DIM. & ADDED .25 DIM. -7 TO SHOW CORRECT ORIENTATION FOR PLACEMENT OF -7 INTO -3, ADDED S.F. FOR Ø.656 -3 & -7 PER W.P.	8/24/10	RJC	



NOTE: SOCKET ORIENTATION FOR WELD

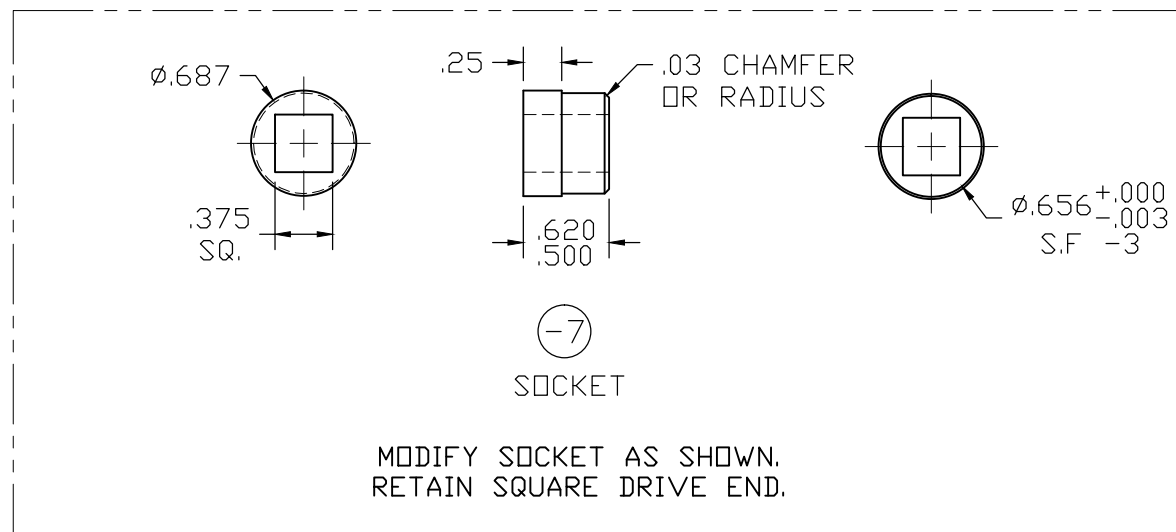
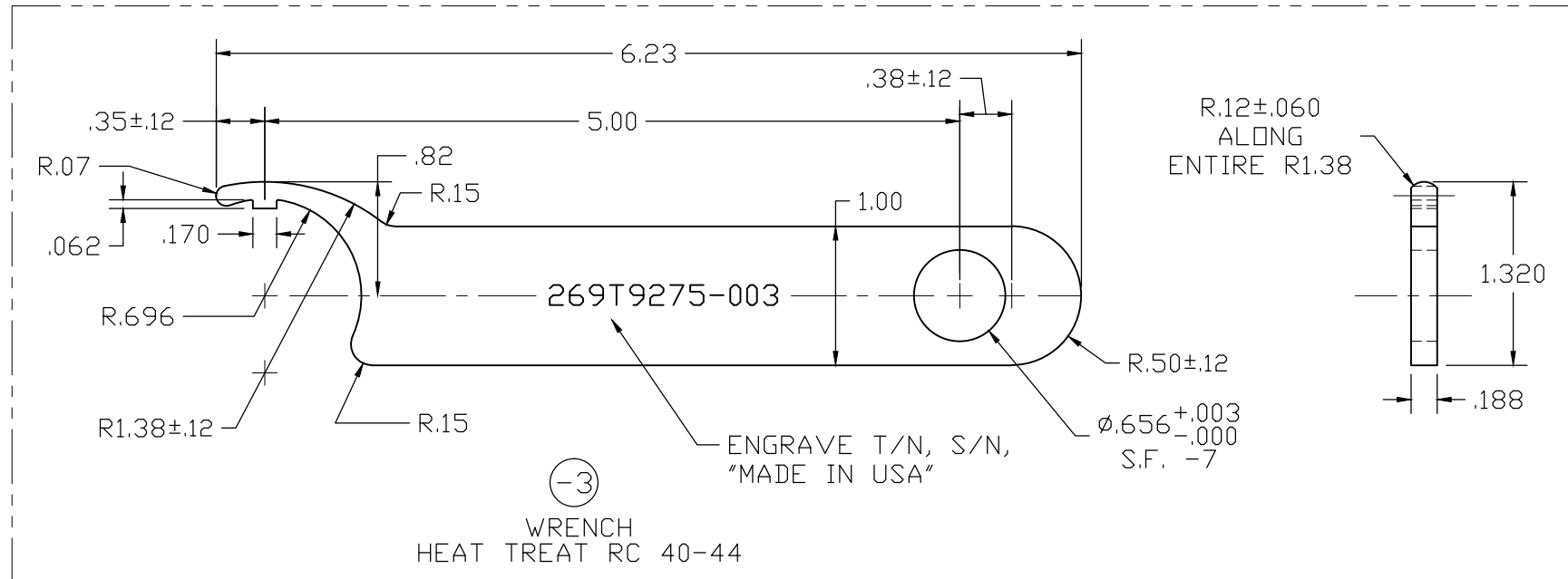
ASSY QTY	ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS
			-3	1	WRENCH	CD 4130	3/16 x 1-1/2 x 6-1/2
			-7	1	IMPACT SOCKET		3/8 DRIVE - PRD TO #7212H or 7214H, ALTERNATE -
							PRD TO #5208B (HAND) OR 7210H (IMPACT)

ASSY #

RED BARN MACHINE	
TITLE TAIL ROTOR NUT WRENCH	
DWG NO. 269T9275-003	REV 4
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: COLE APPROVED: D Weil HEAT TREAT FINISH BLACK OXIDE SPEC USED ON MODEL SCHWEIZER 269, HS1550-325/400 NUT	
SCALE NTS	DATE 1-27-04
SHEET 1 of 3	

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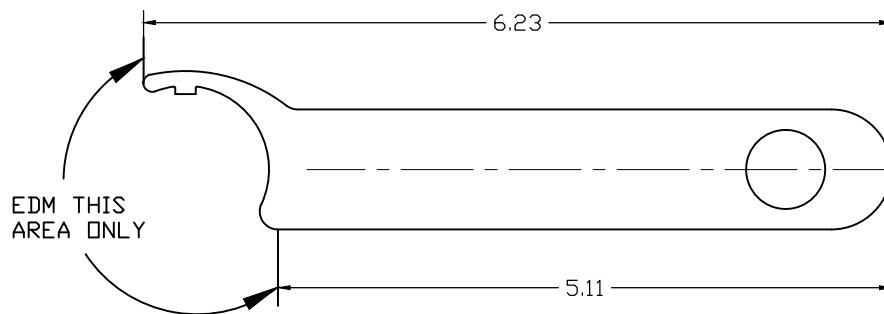
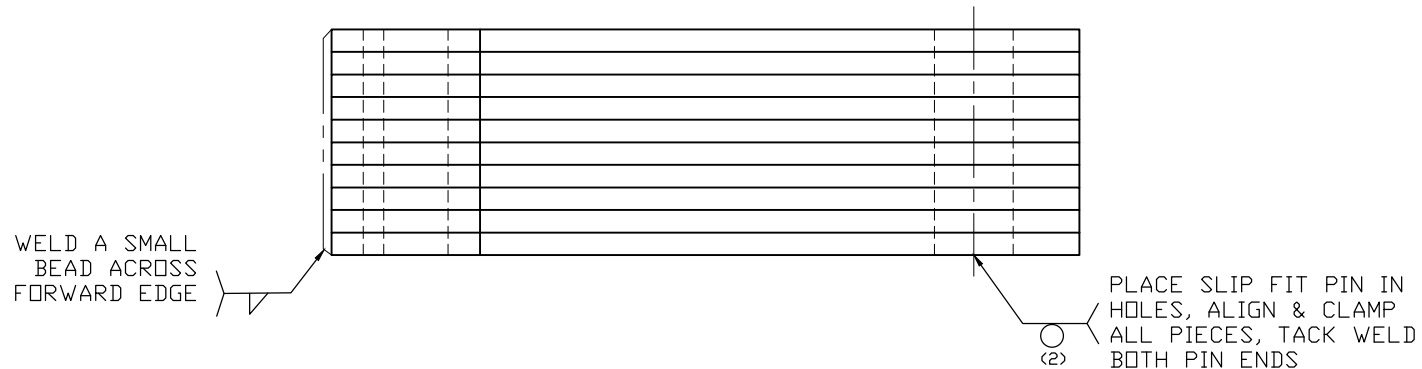
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	THRU HOLE IN -3 REDUCED TO $\phi.656$ , SHEET ADDED FOR -7.	1/27/04	-
2	ADDED EDM DWG. & CHANGED -3 HOLE & -7 SOC. TOL. FROM $+0.010$ .	5/29/07	WP
3	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERALS, ADDED SHEET 1 FOR ASSY. VIEW, ADDED R/S VIEW FOR P/N -3.	6/8/09	RJC
4	CH'D BOM INFORMATION -3, DELETED .310 DIM. & ADDED .25 DIM. -7 TO SHOW CORRECT ORIENTATION FOR PLACEMENT OF -7 INTO -3, ADDED S.F. FOR $\phi.656$ -3 & -7 PER W.P.	8/24/10	RJC



RED BARN MACHINE			
TITLE TAIL ROTOR NUT WRENCH			
DWG NO. 269T9275-003-3 & -7			REV 4
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE	
TOLERANCES IN:		APPROVED <i>D Weil</i>	
DECIMALS		HEAT TREAT SEE PART	
XXX ± .005		FINISH BLACK OXIDE	
XX ± .01		USED ON MODEL	
X ± .1		FRACTIONS ± 1/32	
ANGLES ± 5°		SCHWEIZER 269,	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R		HS1550-325/400 NUT	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE NTS	
DATE 1-27-04		SHEET 2 of 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	ADDED EDM DWG. & CHANGED -3 HOLE & -7 SOC. TOL. FROM +.010.	5/29/07	WP	GE
3	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERALS, ADDED SHEET 1 FOR ASSY. VIEW, ADDED R/S VIEW FOR P/N -3.	6/8/09	RJC	-



(-3)

EDM DWG.

<b>RED BARN MACHINE</b>	
TITLE TAIL ROTOR NUT WRENCH	
DWG NO. 269T9275-003	REV 4
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	DRAWN BY: COLE APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL SCHWEIZER 269, HS1550-325/400 NUT
SCALE NTS	DATE 1-27-04 SHEET 3 of 3